

HALF SECTION IN

OPTIONAL 4" L BEND OR

**HEX NUT** 

FORM ALL EXPOSED CONCRETE.
PROVIDE 1" CHAMFER ALL AROUND

TOPSOIL AND SEED OR CRUSHED AGGREGATE

3" PREFORMED FILLER AS APPROVED BY THE ENGINEER

HALF SECTION IN

TYPE 1-MODIFIED

BASE DETAIL

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT

BASES SHALL BE EXCAVATED BY USE OF A CIRCULAR AUGER

IF A BASE REQUIRES A DEEP FORM BECAUSE OF LOOSE DIRT OR FILL. THE FORM SHALL BE REMOVED BEFORE BACKFILLING AROUND THE BASE. BACKFILL SHALL BE TAMPED TIGHT AGAINST THE BARE CONCRETE BASE IN LAYERS OF 1 FOOT OR LESS

THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE FURNISHED AND INSTALLED TO ENTER THE BASE THROUGH A 1 INCH CONDUIT INSTALLED FOR GROUNDING PURPOSES. LEAVING A 4 FOOT COIL OF WIRE ABOVE THE CONCRETE BASE. THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE NEATLY COILED AND THE COILS TIED TOGETHER

ANCHOR RODS SHALL BE THREADED 12" IN LENGTH ON EACH END OF THE ROD. ANCHOR RODS SHALL BE MANUFACTURED IN ACCORDANCE WITH WISDOT STANDARD SPECIFICATIONS

WASHERS AND LOCK WASHERS ARE REQUIRED ON ALL ANCHOR RODS

WHEN ANCHOR RODS USING THE ALTERNATE "L" BEND ARE FURNISHED. THE 4 INCH "L" BEND SHALL BE IN ADDITION TO THE SPECIFIED ANCHOR ROD BAR LENGTH.

THE "L" BEND SHALL NOT BE THREADED

ANCHOR RODS SHALL BE INSTALLED WITH MISALIGNMENTS OF LESS THAN 1:40 FROM VERTICAL

WELDING OF THE ANCHOR RODS TO THE CAGE IS UNACCEPTABLE. TIE WIRES SHALL BE USED

BARS STEEL REINFORCEMENT SHALL BE COATED WITH POWDERED EPOXY RESIN IN ACCORDANCE WITH WISDOT STANDARD SPECIFICATIONS (LATEST EDITION)

ANY ANCHOR ROD PROJECTION SHORTER THAN 2  $\frac{3}{4}$ " OR LONGER THAN 3  $\frac{1}{4}$ " SHALL REQUIRE THE BASE TO BE REMOVED AND REPLACED AT THE CONTRACTORS EXPENSE

